



**The Material Works, Ltd.
101 South Main Street
Red Bud, IL 62278**

THE MATERIAL WORKS IS REGISTERED ISO 9001:2000

March 14, 2005

RED BUD, ILLINOIS - The Material Works, Ltd. (TMW), a steel toll processor with facilities in Red Bud and Granite City, Illinois, received its ISO 9001:2000 registration today, having been audited against the requirements of ANSI/ISO/ASQ Q9001-2000. TMW demonstrated to the independent auditors of Steel Related Industries Quality System Registrar, Inc. that its management systems and process documentation satisfy the registration criteria as they pertain to the processing and supply of flat rolled materials. TMW's two processing facilities in Red Bud, its processing facility in Granite City and its administrative offices in Red Bud are all included in the registration.

The successful registration is the culmination of an effort in which all TMW employees were engaged in not just documenting existing processes, but in mapping, analyzing and improving all processes that affect the services they provide. This rigorous examination and implementation of improved processes allowed TMW to successfully manage rapid growth of its business during this same period. Management responsibilities were also realigned to better support TMW's continuous improvement programs that will continue beyond this registration milestone.

TMW wishes to thank the Illinois Manufacturing Extension Center and its RAB Registered Consulting Auditor, Sedlacek Engineering, Inc. of Farina, Illinois for their substantial contributions to this successful registration. The registration certificate number is 005148, the term of registration is three years and followup audits are to be conducted at six months after initial registration and every twelve months thereafter.

For further information contact: Eric Fritsche, VP of Operations

phone: (618) 282-4200 ext. 128



CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**

Having been audited in accordance with requirements of

ISO 9001:2000 - ANSI/ISO/ASQ Q9001-2000

SRI Quality System Registrar, Wexford, Pennsylvania, USA, hereby grants to:

The Material Works, Ltd.

registration of the quality system at its locations:

**101 South Main Street, Red Bud, Illinois, USA
300 B&E Industrial Drive, Red Bud, Illinois, USA
10351 Riverview Lane, Red Bud, Illinois, USA
Precision Metal Processing, 30 Northgate Industrial Drive,
Granite City, Illinois, USA**

The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4. Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization.

Scope of ISO 9001:2000 registration: "Processing and supply of flat rolled materials."
Exclusions: Product Design and Development.

Initial registration date: March 14, 2005.
Current registration period: March 14, 2005 through March 13, 2008.

Signed for SRI:

A handwritten signature in black ink, appearing to read 'Peter B. Lake', written over a horizontal line.

Peter B. Lake, CEO

Date: March 14, 2005